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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Trade name/designation** Photopolymer OP 13, E-Model, E-Model 3SP, E-Model White, E-Model White 3SP, E-Model Peach, E-Model Peach 3SP, E-Model Black, E-Model Black 3SP, E-Model Flex, E-Model Flex 3SP, E-Model Flex M, E-Model Flex Light, E-Model Flex Light M, E-Model Flex Light 3SP

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

#### Relevant identified uses

##### Sector of uses [SU]

Light curing resin for EnvisionTec's family Computer Aided Modeling Devices

### 1.3 Details of the supplier of the safety data sheet

#### Supplier

Envisiontec GmbH

Brusseler str., 51

Germany-D45968 Gladbeck

P.O. Box:

Telephone: 49204398750

Telefax: 492043987599

E-mail: [info@envisiontec.com](mailto:info@envisiontec.com)

Information telephone: 49204398750

[www.envisiontec.com](http://www.envisiontec.com)

### 1.4 Emergency telephone number

Only available during office hours.

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Classification according to Regulation (EC) No 1272/2008 [CLP]**

#### health hazards

Acute Tox. 4

#### hazard statements for health hazards

H302 Harmful if swallowed.

#### health hazards

Skin Irrit. 2

#### hazard statements for health hazards

H315 Causes skin irritation.

#### health hazards

Skin Sens. 1

#### hazard statements for health hazards

H317 May cause an allergic skin reaction.

### health hazards

Eye Dam. 1

### hazard statements for health hazards

H318 Causes serious eye damage.

### hazard statements for health hazards

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

### hazard statements for health hazards

H335 May cause respiratory irritation.

### health hazards

STOT RE 2

### hazard statements for health hazards

H373 May cause damage to organs through prolonged or repeated exposure if swallowed.

### Environmental hazards

Aquatic Chronic 3

### hazard statements for environmental hazards

H412 Harmful to aquatic life with long lasting effects.

## 2.2 Label elements

### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

#### Hazard components for labelling

1,6 Hexanediol diacrylate

Acrylated monomer

#### Hazard pictograms



GHS07



GHS05



GHS08

#### Signal word

Danger

#### Hazard statements

### hazard statements for health hazards

H302 Harmful if swallowed.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure if swallowed.

H315 Causes skin irritation.

### Hazard statements for environmental hazards:

H412 Harmful to aquatic life with long lasting effects.

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## Precautionary statements

### General:

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

### Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash hands thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

### Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

### Storage:

P404 Store in a closed container.

### Disposal:

P501 Dispose of contents/container to industrial incineration plant.

## 2.3 Other hazards

### Other adverse effects

People who suffer from skin sensitization problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

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## SECTION 3: Composition / information on ingredients

### 3.1/3.2 Substances/Mixtures

#### Hazardous ingredients

Acrylated oligomer	10 - 15 %
CAS Proprietary	
Skin Irrit. 2, H315 / Skin Sens. 1A, H317 / Eye Irrit. 2, H319	
Acrylated monomer	10 - 25 %
CAS Proprietary	
Skin Irrit. 2, H315 / Eye Irrit. 2, H319	
Acrylated oligomer	20 - 30 %
CAS Proprietary	
1,6 Hexandiol diacrylate	1 - 2 %
CAS 13048-33-4	
EC 235-921-9	
Skin Irrit. 2, H315 / Eye Irrit. 2, H319 / Resp. Sens. 1A, H334 / Aquatic Chronic 3, H412	

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Acrylated monomer	20 - 40 %
CAS Proprietary	
Acute Tox. 4, H302 / Skin Sens. 1B, H317 / Eye Dam. 1, H318 / STOT RE 2, H373	

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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

#### General information

Remove contaminated, saturated clothing immediately.

#### Following inhalation

If breathing is irregular or stopped, administer artificial respiration.

#### Following skin contact

After contact with skin, wash immediately with plenty of water and soap.

#### After eye contact

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

#### After ingestion

Do not induce vomiting. If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

### 4.2 Most important symptoms and effects, both acute and delayed

No data available

### 4.3 Indication of any immediate medical attention and special treatment needed

#### Special treatment

Treat symptomatically

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## SECTION 5: Firefighting measures

### Additional information

The product itself does not burn. Do not allow run-off from fire-fighting to enter drains or water courses. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Do not inhale explosion and combustion gases.

### 5.1 Extinguishing media

#### Suitable extinguishing media

Foam

Extinguishing powder

Carbon dioxide (CO<sub>2</sub>)

#### Unsuitable extinguishing media

Strong water jet

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## 5.2 Special hazards arising from the substance or mixture

### Hazardous combustion products

In case of fire may be liberated:

Carbon monoxide

Carbon dioxide (CO<sub>2</sub>)

## 5.3 Advice for firefighters

### Special protective equipment for firefighters

In case of fire: Wear self-contained breathing apparatus.

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## SECTION 6: Accidental release measures

### Additional information

Clear spills immediately.

## 6.1 Personal precautions, protective equipment and emergency procedures

### For non-emergency personnel

#### Emergency procedures

Provide adequate ventilation. Remove all sources of ignition.

### For emergency responders

#### Personal protection equipment

Use appropriate respiratory protection.

## 6.2 Environmental precautions

Do not allow to enter into surface water or drains.

## 6.3 Methods and material for containment and cleaning up

### For containment

#### Suitable material for taking up

Absorbing material, organic

Sand

Chemical binding agents, containing acids

## 6.4 Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

#### Advices on general occupational hygiene

Provide eye shower and label its location conspicuously

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Black, E-Model Black 3SP, E-  
Model Flex, E-Model Flex 3SP, E-  
Model Flex M, E-Model Flex Light,  
E-Model Flex Light M, E-Model  
Flex Light 3SP

Print date 10.08.2017

Revision date 05.08.2016

Version 1.0

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## Protective measures

### Advices on safe handling

Provide room air exhaust at ground level. If handled uncovered, arrangements with local exhaust ventilation should be used if possible. Do not breathe gas/fumes/vapour/spray.

### Measures to prevent fire

Keep away from sources of ignition. - No smoking. Usual measures for fire prevention. Take precautionary measures against static discharges. When using do not eat, drink, smoke, sniff.

### 7.2 Conditions for safe storage, including any incompatibilities

#### Requirements for storage rooms and vessels

Keep container tightly closed. Keep/Store only in original container. Protect from the action of light. Store at 5 - 30 degree C.

#### Hints on joint storage

#### Materials to avoid

Oxidising agent  
Reducing agent  
Strong alkali  
Alcohols

#### Further information on storage conditions

Keep container tightly closed and in a well-ventilated place. Protect containers against damage.

Protect against:

UV-radiation/sunlight

### 7.3 Specific end use(s)

#### Recommendation

Observe instructions for use.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

No data available

### 8.2 Exposure controls

#### Personal protection equipment

#### Eye/face protection

#### Suitable eye protection

Eye glasses with side protection  
goggles

#### Skin protection

#### Suitable gloves type

Disposable gloves

#### Suitable material

NBR (Nitrile rubber)

Butyl caoutchouc (butyl rubber)

**Unsuitable material**

NR (natural rubber, natural latex)

**Body protection**

**Suitable protective clothing**

Apron  
 lab coat

**Respiratory protection**

With correct and proper use, and under normal conditions, breathing protection is not required.

Respiratory protection necessary at:  
 insufficient ventilation

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

**Appearance**

**Physical state**

liquid

**Colour**

transparent  
 light yellow

**Odour**

Acrylate

	parameter	Method - source - remark
	pH	not determined
	Melting point/freezing point	not determined
	Initial boiling point and boiling range	>100 °C
	Flash point (°C)	150 °C
	Evaporation rate	not determined
	flammability	not determined
	Upper explosion limit	not determined
	lower explosion limit	not determined
	Vapour pressure	not determined
	Vapour density	not determined

	parameter	Method - source - remark
Density	1.05 - 1.12 g/cm <sup>3</sup> Temperature 25 °C	
Fat solubility (g/L)		not determined
Water solubility (g/L)		practically insoluble
Soluble (g/L) in		Alcohol
Partition coefficient: n-octanol/water		not determined
Auto-ignition temperature		not determined
Decomposition temperature		not determined
Dynamic viscosity	100 - 200 mPa*s Temperature 30 °C	
flow time		not determined
Kinematic viscosity		not determined

## 9.2 Other safety information

No data available

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No hazardous reaction when handled and store to provisions.

### 10.2 Chemical stability

The product is stable under storage at normal ambient temperatures.

### 10.3 Possibility of hazardous reactions

Danger of polymerisation

with heat evolution in presence of radical forming substances, reducing agents, and/or heavy metals ions.

### 10.4 Conditions to avoid

In case of light influence:

Danger of polymerisation

Can polymerize with intensive heat release.

### 10.5 Incompatible materials

#### Materials to avoid

Oxidising agent, strong

Reducing agent

Radical former

Peroxides

Alkali (lye)

Heavy metals



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## 10.6 Hazardous decomposition products

Carbon monoxide

Carbon dioxide

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## SECTION 11: Toxicological information

### Additional information

Product has not been tested. The statement is derived from properties of the components.

### 11.1 Information on toxicological effects

#### Acute toxicity

##### Acute dermal toxicity

**ingredient** Acrylated monomer

**Acute dermal toxicity** >2000 mg/kg

##### Effective dose

LD50:

##### Species:

Rat

##### source

Literature

**ingredient** 1,6 Hexandiol diacrylate

**Acute dermal toxicity** 3650 mg/kg

##### Effective dose

LD50:

##### Species:

Rabbit

##### Acute inhalation toxicity (vapour)

**ingredient** 1,6 Hexandiol diacrylate

**Acute inhalation toxicity (vapour)** 0.41 mg/kg

##### Effective dose

LC50:

**Exposure time** 7 h

##### Species:

Rat

##### Symptoms / delayed effects

No death occurred.

**ingredient** Acrylated monomer

**Acute inhalation toxicity (vapour)** 5.28 mg/kg

##### Effective dose

LC50:

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**Exposure time** 4 h

**Species:**

Rat

**Acute oral toxicity**

**ingredient** 1,6 Hexandiol diacrylate

**Acute oral toxicity** 5000 mg/kg

**Effective dose**

LD50:

**Species:**

Rat

**ingredient** Acrylated monomer

**Acute oral toxicity** 588 mg/kg

**Effective dose**

LD50:

**Species:**

Rat

**skin corrosion/irritation**

**Assessment/classification**

Irritant.

**Respiratory or skin sensitisation**

**Sensitisation to the respiratory tract**

**Assessment/classification**

May cause sensitization by inhalation and skin contact.

**Skin sensitisation**

**Assessment/classification**

May cause an allergic skin reaction.

**STOT-repeated exposure**

**STOT RE 1 and 2**

**Oral specific target organ toxicity (repeated exposure)**

**Other information**

May causes damage to organs through prolonged or repeated exposure if swallowed.

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**SECTION 12: Ecological information**

**Additional information**

Do not allow uncontrolled discharge of product into environment. Do not allow to enter into surface water or drains. The product has not been tested. The statement is derived from the properties of the components.

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## 12.1 Toxicity

### Aquatic toxicity

#### Acute (short-term) fish toxicity

**ingredient** Acrylated monomer

**Acute (short-term) fish toxicity** >200 mg/L

#### Effective dose

LC50:

**Test duration** 96 h

#### species

Brachydanio rerio (zebra-fish)

**ingredient** 1,6 Hexandiol diacrylate

**Acute (short-term) fish toxicity** 4.6 - 10 mg/L

#### Effective dose

LC50:

**Test duration** 96 h

#### species

Leuciscus idus (golden orfe)

#### Acute (short-term) toxicity to crustacea

**ingredient** Acrylated monomer

**Acute (short-term) toxicity to crustacea** >200 mg/L

#### Effective dose

EC50

**Test duration** 48 h

#### species

Daphnia magna (Big water flea)

#### Method

OECD 202

**ingredient** 1,6 Hexandiol diacrylate

**Acute (short-term) toxicity to crustacea** 2.6 mg/L

#### Effective dose

EC50

**Test duration** 48 h

#### species

Daphnia magna (Big water flea)

#### Toxicity to other aquatic plants/organisms

**ingredient** Acrylated monomer

**Acute (short-term) toxicity to aquatic algae and cyanobacteria** 120 mg/L

#### Effective dose

EC50

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**Test duration** 72 h

**species**

Lemna minor (little duckweed)

**ingredient** 1,6 Hexandiol diacrylate

**Acute (short-term) toxicity to aquatic algae and cyanobacteria** 1.5 mg/L

**Effective dose**

EC50

**Test duration** 72 h

**species**

Lemna minor (little duckweed)

**12.2 Persistence and degradability**

**Assessment/classification**

The product has not be tested.

**12.3 Bioaccumulative potential**

**Assessment/classification**

The product has not be tested.

**12.4 Mobility in soil**

No information available.

**12.5 Results of PBT and vPvB assessment**

The product has not be tested.

**12.6 Other adverse effects**

No information available.

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**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

**Appropriate disposal / Product**

Dispose of waste according to applicable legislation.

**Appropriate disposal / Package**

Handle contaminated packages in the same way as the substance itself.

**Waste code packaging** 070208

**hazardous waste** Yes.

**Waste name**

other still bottoms and reaction residues

**Waste code product** 070208

**hazardous waste** Yes.

**Waste name**

other still bottoms and reaction residues

Photopolymer OP 13, E-Model, E-Model 3SP, E-Model White, E-Model White 3SP, E-Model Peach, E-Model Peach 3SP, E-Model Black, E-Model Black 3SP, E-Model Flex, E-Model Flex 3SP, E-Model Flex M, E-Model Flex Light, E-Model Flex Light M, E-Model Flex Light 3SP

Print date 10.08.2017  
Revision date 05.08.2016  
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## SECTION 14: Transport information

	Land transport (ADR/RID)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA-DGR)
14.1 UN-No.	not applicable	not applicable	not applicable
14.2 Proper Shipping Name			
14.3 Class(es)			
14.4 Packing group			
14.5 ENVIRONMENTALLY HAZARDOUS			
14.6 Special precautions for user			
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code			

### Additional information - Land transport (ADR/RID)

#### remark

No dangerous good in sense of this transport regulation.

### Additional information - Sea transport (IMDG)

#### remark

No dangerous good in sense of this transport regulation.

### Additional information - Air transport (ICAO-TI / IATA-DGR)

#### remark

No dangerous good in sense of this transport regulation.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

No data available

### 15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

## SECTION 16: Other information

### Additional information

Observe labels and safety data sheets for chemicals used in processing. Notice the directions for use on the label.

### Relevant R-, H- and EUH-phrases (Number and full text)

H302, R20 Harmful if swallowed.

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E-Model Peach 3SP, E-Model  
Black, E-Model Black 3SP, E-  
Model Flex, E-Model Flex 3SP, E-  
Model Flex M, E-Model Flex Light,  
E-Model Flex Light M, E-Model  
Flex Light 3SP

Print date 10.08.2017

Revision date 05.08.2016

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H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H373 May cause damage to organs (or state all organs affected, if known) through prolonged or repeated exposure (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard).

H412 Harmful to aquatic life with long lasting effects.

#### **Key literature references and sources for data**

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.