Safety Data Sheet according to
Regulation (EC) No. 1907/2006
(REACH)Photopolymer E-Guide SoftPrint date10.04.2020Revision date08.04.2020Version1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name/designation Photopolymer E-Guide Soft

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Sector of uses [SU] Light curing resin for EnvisionTec's family Computer Aided Modeling Devices

1.3 Details of the supplier of the safety data sheet

Manufacturer

Envisiontec GmbH Brusseler str., 51 Germany-D45968 Gladbeck Telephone: 49204398750 Telefax: 492043987599 E-mail: info@envisiontec.com Information telephone: 49204398750 Information telefax: 492043987599 www.envisiontec.com

1.4 Emergency telephone number

Only available during office hours.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

health hazards

Skin Irrit. 2

hazard statements for health hazards H315 Causes skin irritation.

health hazards

Skin Sens. 1

hazard statements for health hazards

H317 May cause an allergic skin reaction.

health hazards Eye Dam. 1

hazard statements for health hazards H318 Causes serious eye damage.

health hazards STOT SE 3

hazard statements for health hazards H335 May cause respiratory irritation.

health hazards

Repr. 2

hazard statements for health hazards

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

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Environmental hazards

Aquatic Chronic 3

hazard statements for environmental hazards

H411 Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



Signal word Danger

Hazard statements

hazard statements for health hazards

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H335 May cause respiratory irritation.

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

Hazard statements for environmental hazards:

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

General:

P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children.

Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.P273 Avoid release to the environment.P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water/. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage:

P404 Store in a closed container.

Disposal:

P501 Dispose of contents/container to industrial incineration plant.

2.3 Other hazards

Other adverse effects

People who suffer from skin sensitazion problems, asthma, allergies, chronic or recurring respiratory illnesses should not be deployed in any process using this preparation.

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SECTION 3: Composition / information on ingredients remark Full text of H- and EUH-phrases: see section 16.	
3.1/3.2 Substances/Mixtures	
Hazardous ingredients Methacrylated monomer CAS Proprietary Skin Sens. 1B, H317 / Aquatic Chronic 2, H411	40 - 80 %
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide CAS 75980-60-8 EC 278-355-8 Repr. 2, H361f	1 - 3 %
Methacrylated oligomer CAS Proprietary Skin Irrit. 2, H315 / Skin Sens. 1, H317 / Eye Irrit. 2, H319 / STOT SE 3, H335	10 - 50 %
Methacrylated monomer CAS Proprietary Acute Tox. 4, H302 / Acute Tox. 3, H311 / Skin Corr. 1A, H314 / Eye Dam. 1, H318 / STOT SE 3, H335	1 - 3 %

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

Remove contaminated, saturated clothing immediately.

Following inhalation

Provide fresh air. If breathing is irregular or stopped, administer artificial respiration.

Following skin contact

After contact with skin, wash immediately with plenty of water and soap.

After eye contact

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

Do not induce vomiting. If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

4.2 Most important symptoms and effects, both acute and delayed

No data available

4.3 Indication of any immediate medical attention and special treatment needed

Special treatment

Treat symptomatically

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Foam Extinguishing powder Carbon dioxide (CO2)

Unsuitable extinguishing media

Strong water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

In case of fire may be liberated: Carbon monoxide Carbon dioxide (CO2)

5.3 Advice for firefighters

Special protective equipment for firefighters

In case of fire: Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

Additional information

Clear spills immediately.

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures Provide adequate ventilation. Remove all sources of

Provide adequate ventilation. Remove all sources of ignition.

Personal precautions

Use personal protection equipment.

For emergency responders

Personal protection equipment

Use appropriate respiratory protection.

6.2 Environmental precautions

Do not allow to enter into surface water or drains.

6.3 Methods and material for containment and cleaning up

For containment

Suitable material for taking up

Sand Chemical binding agents, containing acids

6.4 Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advices on general occupational hygiene

When using do not eat, drink, smoke, sniff. Work in well-ventilated zones or use proper respiratory protection. Avoid contact with skin, eyes and clothes. Remove contaminated, saturated clothing immediately. Wash hands before breaks and after work.

Provide eye shower and label its location conspicuously

Wash contaminated clothing prior to re-use.

Protective measures

Advices on safe handling

Provide room air exhaust at ground level. If handled uncovered, arrangements with local exhaust ventilation have to be used. Do not breathe gas/fumes/vapour/spray.

Measures to prevent fire

Keep away from sources of ignition - No smoking. Usual measures for fire prevention. Take precautionary measures against static discharges. When using do not eat, drink, smoke, sniff.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Keep/Store only in original container. Protect from the action of light. Store at 5 -30 degree C.

Hints on joint storage

Materials to avoid Oxidising agent

Reducing agent Strong alkali Alcohols

Further information on storage conditions

Keep container tightly closed and in a well-ventilated place. Protect containers against damage. Protect against: UV-radiation/sunlight

7.3 Specific end use(s)

Recommendation

Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

No data available

8.2 Exposure controls

Personal protection equipment

Eye/face protection

Suitable eye protection

Eye glasses with side protection goggles

Skin protection

Suitable gloves type Disposable gloves

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Suitable material

NBR (Nitrile rubber) Butyl caoutchouc (butyl rubber)

Unsuitable material

NR (natural rubber, natural latex)

Body protection

Suitable protective clothing Apron lab coat

Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required. Respiratory protection necessary at: insufficient ventilation

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Appearance
- Physical state

Colour

transparent clear light blue

Odour

Acrylate

		parameter	Method - source - remark
pН			not determined
Melting point/freezing point			not determined
Initial boiling point and boiling range	>100 °C		
Flash point (°C)	>150 °C		
Evaporation rate			not determined
flammability			not determined
Upper explosion limit			not determined
lower explosion limit			not determined
Vapour pressure			not determined
Vapour density			not determined
Relative density	1.06 - 1.12 g/cm³	Temperature 25 °C	
Fat solubility (g/L)			not determined
Water solubility (g/L)			practically insoluble

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		parameter	Method - source - remark
Soluble (g/L) in			Isopropanol
Partition coefficient: n-octanol/	water		not determined
Auto-ignition temperature			not determined
Decomposition temperature			not determined
Dynamic viscosity	300 - 600 mPa*s	Temperature 30 °C	
flow time			not determined
Kinematic viscosity			not determined
9.2 Other information No data available			

SECTION 10: Stability and reactivity

10.1 Reactivity

No hazardous reaction when handled and store to provisions.

10.2 Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3 Possibility of hazardous reactions

Danger of polymerisation with heat evolution in presence of radical forming substances, reducing agents, and/or heavy metals ions.

10.4 Conditions to avoid

In case of light influence: Danger of polymerisation Can polymerize with intensive heat release.

10.5 Incompatible materials

Materials to avoid

Oxidising agent Reducing agent Radical former Peroxides Alkali (lye) Heavy metals

10.6 Hazardous decomposition products

Carbon monoxide Carbon dioxide

SECTION 11: Toxicological information

Additional information

Product has not been tested. The statement is derived from properties of the components.

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11.1 Information on toxicological effects Acute toxicity Acute dermal toxicity ingredient Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide Acute dermal toxicity >2000 mg/kg **Effective dose** LD50: Species: Rat Method **OECD 402** ingredient Methacrylated monomer Acute dermal toxicity >2000 mg/kg Effective dose LDLo: Species: Rat ingredient Methacrylated monomer Acute dermal toxicity >1000 mg/kg Effective dose LD50: Species: Guinea pig Acute oral toxicity ingredient Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide Acute oral toxicity >5000 mg/kg Effective dose LD50: **Species:** Rat Method **OECD 401** ingredient Methacrylated monomer Acute oral toxicity >5000 mg/kg **Effective dose** LD50: Species: Rat Acute oral toxicity >1250 mg/kg Effective dose LD50: Species: Mouse

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skin corrosion/irritation

Assessment/classification

Respiratory or skin sensitisation

Sensitisation to the respiratory tract

Assessment/classification

May cause sensitization by inhalation and skin contact.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Reproductive toxicity

Assessment/classification

Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide The results of animal studies suggest a fertility impairing effect.

STOT-single exposure

STOT SE 3

Irritation to respiratory tract

Assessment/classification

May cause respiratory irritation.

SECTION 12: Ecological information

Additional information

Do not allow uncontrolled discharge of product into environment. Do not allow to enter into surface water or drains. The product has not been tested. The statement is derived from the properties of the components.

12.1 Toxicity

Aquatic toxicity

Acute (short-term) fish toxicity ingredient Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide Acute (short-term) fish toxicity 6.53 mg/L Effective dose I C50[.] Test durarion 48 h species Oryzias latipes (Ricefish) ingredient Methacrylated monomer Acute (short-term) fish toxicity >10 mg/L Effective dose LC50: Test durarion 96 h species Leuciscus idus (golden orfe) Acute (short-term) toxicity to crustacea ingredient Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide Acute (short-term) toxicity to crustacea 3.53 mg/L Effective dose **EC50**

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Test durarion 48 h species Daphnia magna (Big water flea) Method **OECD 202** ingredient Methacrylated monomer Acute (short-term) toxicity to crustacea 1.2 mg/L Effective dose EC50 Test durarion 48 h species Daphnia magna (Big water flea) Chronic (long-term) toxicity to crustacea ingredient Methacrylated monomer Chronic (long-term) toxicity to crustacea >0.1 mg/L Effective dose EC10: Test durarion 21 d species Daphnia magna (Big water flea) Acute (short-term) toxicity to aquatic algae and cyanobacteria ingredient Methacrylated monomer Acute (short-term) toxicity to aquatic algae and cyanobacteria 4.4 mg/L Effective dose ErC50: Test durarion 72 h species Desmodesmus subspicatus 12.2 Persistence and degradability Assessment/classification The product has not be tested. 12.3 Bioaccumulative potential Assessment/classification The product has not be tested. 12.4 Mobility in soil No information available. 12.5 Results of PBT and vPvB assessment The product has not be tested. 12.6 Other adverse effects No information available.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Appropriate disposal / Product

Dispose of waste according to applicable legislation.

Waste code packaging 070208 hazardous waste Yes.

Waste name

other still bottoms and reaction residues

Waste code product 070208

hazardous waste Yes.

Waste name

other still bottoms and reaction residues

SECTION 14: Transport information

	Land transport (ADR/RID)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA- DGR)
14.1 UN-No.	3082	3082	3082
14.2 Proper Shipping Name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Methacrylated monomer)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s.
14.3 Class(es)	9	9	9
14.4 Packing group	III	III	III
14.5 ENVIRONMENTALLY HAZARDOUS	Yes.	No	Yes.
14.6 Special precautions for user	not applicable	not applicable	not applicable
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	not applicable	not applicable	not applicable
Additional information - I Hazard label(s) Classification code Limited quantity (LQ) Hazard identification nu (Kemler No.) tunnel restriction code transport category Additional information - S Marine pollutant Additional information - A Limited quantity (LQ)	9 M6 5 L 90 - 3 Sea transport (IMDG) Yes.		

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Additional information

Observe labels and safety data sheets for chemicals used in processing. Notice the directions for use on the label.

Relevant R-, H- and EUH-phrases (Number and full text)

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

H411 Toxic to aquatic life with long lasting effects.

Key literature references and sources for data

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.