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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

# Identification on the label/Trade name

# label designation/Name of product

Photopolymer E-CE Part B

# 1.2 Relevant identified uses of the substance or mixture and uses advised against

#### Relevant identified uses

#### remark

Light curing resin for EnvisionTec's family Computer Aided Modeling Devices

# 1.3 Details of the supplier of the safety data sheet

# Importer/Only Representative

Envisiontec GmbH Brusseler str., 51

Germany-D 45968 Gladbeck Telephone: +49204398750 Telefax: +492043987599 E-mail: info@envisiontec.com

Information telephone: +49204398750

www.envisiontec.com

# 1.4 Emergency telephone number

This number is serviced during office hours.

#### **SECTION 2: Hazards identification**

# **Hazards description**

#### Hazard designation:

This article doesn't contain dangerous substances or preparations intended to be released under normal or reasonably foreseeable conditions of use.

#### 2.1 Classification of the substance or mixture

#### Additional information

No information available for acute dermal and inhalative toxicity

# Classification according to Regulation (EC) No 1272/2008 [CLP]

#### health hazards

Skin Irrit. 2

# hazard statements for health hazards

H315 Causes skin irritation.

#### health hazards

Skin Sens. 1

#### hazard statements for health hazards

H317 May cause an allergic skin reaction.

# health hazards

Eye Irrit. 2

#### hazard statements for health hazards

H319 Causes serious eye irritation.

#### **Environmental hazards**

**Aquatic Chronic 3** 



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#### hazard statements for environmental hazards

H412 Harmful to aquatic life with long lasting effects.

#### 2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



GHS07 **Signal word** Warning

#### **Hazard statements**

#### hazard statements for health hazards

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

#### Hazard statements for environmental hazards

H412 Harmful to aquatic life with long lasting effects.

### **Precautionary statements**

#### General:

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

#### Prevention

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

#### Response:

P302 + P352 IF ON SKIN: Wash with plenty of water/.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

#### Disposal:

P501 Dispose of contents/container to .

#### 2.3 Other hazards

#### Other adverse effects

People who suffer from skins problems, asthma, allergies, chronic or recurring respiratory illnesses must not be deployed in processes, which use this substance.

#### **SECTION 3: Composition / information on ingredients**

#### 3.1/3.2 Substances/Mixtures

#### **Hazardous ingredients**

7,7,9-Trimethyl-4,13-dioxo-3,14-dioxa-5,12-diaza-hexadecan-1,16-diol 10 - 45 % dimethacrylate

CAS 72869-86-4

Skin Irrit. 2, H315 / Eye Irrit. 2, H319



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Acrylated oligomer 15 - 35 %

**CAS Proprietary** 

Skin Sens. 1, H317 / Aquatic Chronic 3, H412

Acrylated oligomer 10 - 40 %

**CAS Proprietary** 

Skin Irrit. 2, H315 / Eye Irrit. 2, H319

#### **SECTION 4: First aid measures**

# 4.1 Description of first aid measures

#### **General information**

Change contaminated, saturated clothing.

### Following inhalation

In case of inhalation of decomposition products, affected person should be moved into fresh air and kept still. If breathing is irregular or stopped, administer artificial respiration.

#### Following skin contact

After contact with skin, wash immediately with plenty of water and soap.

### After eye contact

In case of contact with eyes, rinse immediately thoroughly with plenty of water and consult an opthalmologist.

### Following ingestion

Do not induce vomiting. If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

# 4.2 Most important symptoms and effects, both acute and delayed

# **Symptoms**

No known symptoms to date.

# 4.3 Indication of any immediate medical attention and special treatment needed

### Special treatment

Treat symptomatically.

#### **SECTION 5: Firefighting measures**

# **Additional information**

The product itself is not combustible. In case of fire and/or explosion do not breathe fumes. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

#### 5.1 Extinguishing media

# Suitable extinguishing media

Carbon dioxide (CO2)

Dry extinguishing powder

Foam.

# Unsuitable extinguishing media

Full water jet

#### 5.2 Special hazards arising from the substance or mixture

# **Hazardous combustion products**

Can be released in case of fire:

Carbon monoxide

Carbon dioxide (CO2).



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### 5.3 Advice for firefighters

# Special protective equipment for firefighters

In case of fire: Wear self-contained breathing apparatus.

# **SECTION 6: Accidental release measures**

#### Additional information

Eliminate leaks immediately. Clear spills immediately.

# 6.1 Personal precautions, protective equipment and emergency procedures

# For non-emergency personnel

### Personal precautions

Provide adequate ventilation. Wear personal protection equipment. Remove all sources of ignition.

### For emergency responders

### Personal protection equipment

Use appropriate respiratory protection.

# 6.2 Environmental precautions

Do not allow to enter into surface water or drains.

# 6.3 Methods and material for containment and cleaning up

#### For containment

# Suitable material for taking up

Absorbing material, organic

Sand

Chemical binding agents, containing acids

#### 6.4 Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

#### **SECTION 7: Handling and storage**

# 7.1 Precautions for safe handling

#### Advices on general occupational hygiene

When using do not eat, drink, smoke, sniff. Avoid contact with skin, eyes and clothes. Remove contaminated, saturated clothing immediately. Wash contaminated clothing prior to re-use. Wash hands before breaks and after work.

Provide eye shower and label its location conspicuously

#### **Protective measures**

# Advices on safe handling

Do not breathe gas/fumes/vapour/spray.

Avoid:

Skin contact

Eve contact

Always close containers tightly after the removal of product.

### Measures to prevent fire

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames. Take precautionary measures against static discharges. When using do not smoke.



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# 7.2 Conditions for safe storage, including any incompatibilities

# Requirements for storage rooms and vessels

Keep/Store only in original container. Keep container tightly closed.

# Hints on joint storage

#### Materials to avoid

Oxidising agent

Reducing agent

Strong alkali

Alcohols.

# Further information on storage conditions

Keep container tightly closed in a cool, well-ventilated place. Protect containers against damage. UV-radiation/sunlight.

### 7.3 Specific end use(s)

#### Recommendation

Observe technical data sheet.

# **SECTION 8: Exposure controls/personal protection**

# 8.1 Control parameters

No data available

#### 8.2 Exposure controls

# Personal protection equipment

### Eye/face protection

#### Suitable eye protection

Eye glasses with side protection Goggles.

#### Skin protection

#### Suitable gloves type

Disposable gloves

#### Suitable material

NBR (Nitrile rubber)

Butyl rubber.

#### **Unsuitable material**

NR (natural rubber, natural latex)

# **Body protection**

#### Suitable protective clothing

Lab apron. Lab coat.

#### Respiratory protection

With correct and proper use, and under normal conditions, breathing protection is not required.

Respiratory protection necessary at:

insufficient ventilation.



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# **SECTION 9: Physical and chemical properties**

# 9.1 Information on basic physical and chemical properties

# **Appearance**

**Physical state** 

liquid

Colour

transparent

colourless

Odour

Acrylate.

		parameter	Method - source - remark
Evaporation rate			not determined
Melting point/freezing point			not determined
Boiling point or initial boiling point and boiling range	>100 °C		
flammability			not determined
Upper explosion limit			not determined
lower explosion limit			not determined
Flash point (°C)	>150 °C		
Auto-ignition temperature			not determined
Decomposition temperature			not determined
рН	6.8 - 7.2	Temperature 25 °C	
Soluble (g/L) in			Isopropanol
Fat solubility			not determined
Water solubility			The study does not need to be conducted because the substance is known to be insoluble in water.
Partition coefficient: n-octanol/water			not determined
Vapour pressure			not determined
Vapour density			not determined
Relative density	1.05 - 1.12 g/cm³	Temperature 25 °C	
particle characteristics			not determined
Dynamic viscosity	1500 - 2000 mPa*	s Temperature 30 °C	
flow time			not determined
Kinematic viscosity			not determined
0.0.046			

#### 9.2 Other information

No data available



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# **SECTION 10: Stability and reactivity**

### 10.1 Reactivity

No hazardous reaction when handled and stored according to provisions.

# 10.2 Chemical stability

The product is stable under storage at normal ambient temperatures.

# 10.3 Possibility of hazardous reactions

Danger of polymerisation

with heat evolution in presence of radical forming substances, reducing agents, and/or heavy metals ions.

#### 10.4 Conditions to avoid

In case of light influence:

Danger of polymerisation

Can polymerize with intensive heat release.

# 10.5 Incompatible materials

#### Materials to avoid

Oxidising agent

Reducing agent

Radical former

Peroxides

Acid

Alkali (lye)

Heavy metals.

# 10.6 Hazardous decomposition products

Thermal decomposition can lead to the escape of irritating gases and vapours.

Carbon dioxide

Carbon monoxide

#### **SECTION 11: Toxicological information**

#### Additional information

Product has not been tested. The statement is derived from properties of the components.

#### 11.1 Information on toxicological effects

# **Acute toxicity**

# Acute dermal toxicity

**ingredient** 7,7,9-Trimethyl-4,13-dioxo-3,14-dioxa-5,12-diaza-hexadecan-1,16-diol dimethacrylate **Acute dermal toxicity** >2000 mg/kg

#### Effective dose

LD50:

# Species:

Rabbit

# Method

**OECD 402** 

ingredient Acrylated oligomer

Acute dermal toxicity >2000 mg/kg

#### **Effective dose**

LD50:

#### Species:

Rabbit



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Method

**OECD 402** 

# Acute oral toxicity

**ingredient** 7,7,9-Trimethyl-4,13-dioxo-3,14-dioxa-5,12-diaza-hexadecan-1,16-diol dimethacrylate **Acute oral toxicity** >5000 mg/kg

**Effective dose** 

LD50:

Species:

Rat

**Method** 

**OECD 401** 

ingredient Acrylated oligomer

Acute oral toxicity >5000 mg/kg

**Effective dose** 

LD50:

Species:

Rat

Method

**OECD 401** 

# Respiratory or skin sensitisation

# Sensitisation to the respiratory tract

#### Assessment/classification

May cause sensitization by inhalation and skin contact.

#### Skin sensitisation

#### Assessment/classification

May cause sensitization by skin contact.

#### **SECTION 12: Ecological information**

#### **Additional information**

Do not allow uncontrolled discharge of product into environment. Do not allow to enter into surface water or drains. The product has not been tested. The statement is derived from the properties of the components.

#### 12.1 Toxicity

# **Aquatic toxicity**

# Acute (short-term) fish toxicity

**ingredient** 7,7,9-Trimethyl-4,13-dioxo-3,14-dioxa-5,12-diaza-hexadecan-1,16-diol dimethacrylate **Acute (short-term) fish toxicity** 10.1 mg/L

**Effective dose** 

LC50:

Test duration 96 h

species

Danio rerio (zebrafish)

Method

**OECD 203** 

ingredient Acrylated oligomer

Acute (short-term) fish toxicity 100 mg/L



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Effective dose

LC50:

Test duration 96 h

species

Danio rerio (zebrafish)

Method

**OECD 203** 

# 12.2 Persistence and degradability

# Biodegradation

ingredient 7,7,9-Trimethyl-4,13-dioxo-3,14-dioxa-5,12-diaza-hexadecan-1,16-diol dimethacrylate **Degradation rate** 22~%

Method

OECD 301F/ ISO 9408/ EEC 92/69/V, C.4-D

ingredient Acrylated oligomer

parameter

This material is not readily biodegradable.

# 12.3 Bioaccumulative potential

#### Assessment/classification

The product has not be tested.

### 12.4 Mobility in soil

No information available.

#### 12.5 Results of PBT and vPvB assessment

The product has not be tested.

#### 12.6 Other adverse effects

No information available.

#### **SECTION 13: Disposal considerations**

#### 13.1 Waste treatment methods

**Directive 2008/98/EC (Waste Framework Directive)** 

Before intended use

### Appropriate disposal / Package

Handle contaminated packaging in the same way as the substance itself.

Waste code product 070208

hazardous waste Yes.

Waste name

other still bottoms and reaction residues

#### After intended use

# **Appropriate disposal / Product**

Waste disposal according to official state regulations.

Waste code packaging 070208

hazardous waste Yes.

Waste name

other still bottoms and reaction residues



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#### **SECTION 14: Transport information**

	Land transport (ADR/RID)	Sea transport (IMDG)	Air transport (ICAO-TI / IATA-DGR)
14.1 UN-No.	not applicable	not applicable	not applicable
14.2 Proper Shipping Name	not applicable	not applicable	not applicable
14.3 Class(es)	not applicable	not applicable	not applicable
14.4 Packing group	not applicable	not applicable	not applicable
14.5 ENVIRONMENTALLY HAZARDOUS	not applicable	not applicable	not applicable
14.6 Special precautions for user	not applicable	not applicable	not applicable
14.7 Maritime transport in bulk according to IMO instruments	not applicable	not applicable	not applicable

# Additional information - Land transport (ADR/RID)

#### remark

No dangerous good in sense of this transport regulation.

# Additional information - Sea transport (IMDG)

#### remark

No dangerous good in sense of this transport regulation.

### Additional information - Air transport (ICAO-TI / IATA-DGR)

#### remark

No dangerous good in sense of this transport regulation.

#### **Additional information**

#### All transport carriers

Not a hazardous material with respect to transportation regulations.

#### **SECTION 15: Regulatory information**

# 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### **EU** legislation

Other regulations (EU)

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances [Seveso-III-Directive]

#### **Hazard categories**

Not listed

Regulation (EC) No. 1005/2009 on substances that lead to the depletion of the ozone layer Phrase ID -1 Übersetzung (ISO-Code: en) nicht gefunden!!

Not listed

# Directive 2004/42/EC on the limitation of emissions of volatile organic compounds

#### Remark

Not listed

### 15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.



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#### **SECTION 16: Other information**

#### **Additional information**

Observe labels and safety data sheets for chemicals used in processing. Notice the directions for use on the label.

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### Relevant R-, H- and EUH-phrases (Number and full text)

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H412 Harmful to aquatic life with long lasting effects.

# Key literature references and sources for data

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.